



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3307-3
Job Sheet 182268



Part No: D3307-3

Job Qty: 4 ea

Part Name: Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 4 IPP: A 04.09.24 New issue KJ/RF IPP REV:B 12.11.07 AS PER DWG REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		SC 8/29/18
100	Waterjet	4 pcs	8/31/18	8/31/18	0.00	0.29	Waterjet1		SC 8/29/18
110	QC	4 pcs	8/31/18	8/31/18	0.00	0.00	QC2 Waterjet-1		SC 8/29/18
120	QC	4 pcs	8/31/18	8/31/18	0.00	0.00	QC8-2		38 DAS
130	Packaging	4 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3	57030	21 9-89 SEP 13 2018
140	QC21-SA	4 Ea	8/31/18	8/31/18	0.00	0.00	QC21		21 9-89 SEP 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
G89	Coated Cloth	1.1000 sf (.275 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	G89	1	0	0

Part Specifications

Specifications could not be found.

Plex 8/21/18 11:27 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐									
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Date : _____		Step #: _____																					
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 832-5200 Email: sales@dartaero.com www.dartaero.com Container No: S108320 Part: D3307-3 Job No: 182268 Serial No/Batch: S108320 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/06/18		MRB (QSI042) Approval _____ Disposition _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																					
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐																				
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WORK ORDER NON-CONFORMANCE / UPDATE

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Root Cause		FAULT CATEGORY																			
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